



A-Locking Base
Locking Bases and Fittings
Type A Table Interlocker
Vertical Locking

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Locking Bases and Fittings
For Interlocking Between Units

NOTE: This plate is included for ordering locking, bases and parts for interlockers where vertical locking is used. Bases shown on this plate are applicable to all table interlockers and will replace horizontal locking bases when desired.

Drawing references are shown for convenience in checking shipping lists and invoices.

Fig. No.	Name	Drawing Reference
Order by plate, figure number and name		
A	Locking Base Complete, as shown, includes tappet bars, bolts, etc., for fastening to a single unit of table interlocker. Straps Figs. 9 and 10, plate Fig. 11 and frame Fig. 27 must be ordered separately according to number of units to be connected.	51401-1
1	Locking Dog. No drilling.	53785-3
1a	as above, except drilling A.	53785-4
1b	same as Fig. 1, except drilling B.	53785-5
2	Locking Dog. No drilling.	53787-5
2a	as above, except drilling A.	53787-6
2b	same as Fig. 2, except drilling B.	53787-7
2c	same as Fig. 2, except drilling C.	53787-8
2d	same as Fig. 2, except drilling D.	53787-9
3	Locking Dog. No drilling.	53786-5
3a	as above, except drilling A.	53786-6
3b	same as Fig. 3, except drilling B.	53786-7
3c	same as Fig. 3, except drilling C.	53786-8
3d	same as Fig. 3, except drilling D.	53786-9
4	Locking Dog. No drilling.	53782
4a	as above, except drilling A.	53782-1
4b	same as Fig. 4, except drilling B.	53782-2
5	Locking Dog, special, as shown.	21059-1
6	Locking Dog. No drilling.	53795
6a	as above, except drilling A.	53795-2
6b	same as Fig. 6, except drilling B.	53795-1
7	Guide, for holding special dog to tappet bar.	21060-4
8	Tappet Bar, for locking lever.	53209-3
9	Strap, as shown, for connecting top of units. Specify number of units to be connected.	51432

(Continued on following page)

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Fig. No.	Name	Drawing Reference
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10	Strap, as shown, for connecting bottom of units. Specify number of units to be connected.	51432
11	Plate, for use on front and back of base. Specify number of units to be connected.	53211
12	Screw, No. 10-32 x $\frac{5}{16}$ " lg., rd. hd., for fastening plate Fig. 11 to base.	0661
13	Plate, for use on ends of base.	53211-33
14	Screw, $\frac{5}{16}$ "-18 x $1\frac{1}{2}$ " hex. hd., for fastening interlocker units to base	2878
15	Lock Washer, for screws Figs. 14 and 28.	0623
16	Screw, $\frac{1}{4}$ "-20 x $\frac{11}{16}$ " shouldered, hex. hd., for fastening tappet bar to link Fig. 23.	30049-3
17	Washer, shakeproof, for screw Fig. 16.	53029-8
18	Plate, for use on front of units.	49886
19	Pin, escutcheon, for fastening plate Fig. 18 to plate Fig. 11.	15840
20	Strap, for use as guide for tappet bar.	51432-47
21	Screw, No. 10-32 x $\frac{3}{8}$ " rd. hd., for fastening strap Fig. 20 to locking base.	53348-1
22	Nut, $\frac{1}{4}$ "-20 x $\frac{7}{32}$ " hex., for screw Fig. 24.	424
23	Link, for operating tappet bar.	734-12
24	Screw, $\frac{1}{4}$ "-20 x $1\frac{7}{16}$ ", shouldered, for fastening link Fig. 23 to lever	30049-4
25	Screw, $\frac{3}{8}$ "-16 x 1" hex. hd., for fastening strap Fig. 9 to base.	2472-6
26	Lock Washer, for screws Figs. 25 and 30.	0569
27	Frame, for use on back of units. Specify number of units to be connected.	54223
28	Bolt and Nut, $\frac{5}{16}$ "-18 x 1" lg., hex. hd., with washer, for fastening units to frame Fig. 27.	{ 0102 0623
29	Locking Base, for interlocker units.	51420-1
30	Screw, $\frac{3}{8}$ "-16 x $\frac{7}{8}$ " hex. hd., for fastening strap Fig. 10 to base.	38171
31	Bolt and Nut, $\frac{1}{4}$ "-20 x $\frac{3}{4}$ " hex. hd., with washer, for use when two frames Fig. 11 are joined together.	{ 49130 12271 0510