



Stick Push Button and Snap Switches
Type A Table Interlocker

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NOTE: Stick Push Button Fig. A covers parts for rebuilding existing table interlocker units not equipped with mechanical indicators or snap switches. If desired to apply stick push button to existing multiple unit table interlocker it is recommended that a new lever unit be ordered specifying lever number, location of plant and approximate time of installation of original machine.

Drawing references are shown for convenience in checking shipping lists and invoices.

Fig. No.	Name	Drawing Reference
Order by plate, figure number and name		
A	Stick Push Button Complete, as shown, for Type A Table Interlocker. Includes 1-B, 1-15, 1-25, 1-26, 1-27, 3-31, 1-32, 1-33, 1-34, 1-35, 1-36, 1-60 and 2-61.	
B	Stick Push Button, only, for Type A Table Interlocker. Does not include any parts for attaching to interlocker unit.....	45201-9 Gr. 1
C	Snap Switch Complete, left hand, as shown. Includes link Fig. 52 and nut Fig. 53.....	52703-1 Gr. 5 32125-5 18689-1
D	Snap Switch Complete, right hand, as shown. Includes link Fig. 52 and nut Fig. 53.....	52703-1 Gr. 6 32125-5 18689-1
1	Button, as shown.....	54695-4
2	Nut, for fastening button Fig. 1 to rod Fig. 5.....	40907-11
3	Nut, No. 14-24 x $\frac{7}{16}$ " hex., for use on rod Fig. 5 and stud Fig. 20..	50637-1
4	Screw, No. 10-32 x $\frac{7}{8}$ " sq. hd., for use as terminal post.....	351
5	Rod, for stick push button.....	17689-16
6	Bushing, for use on rod Fig. 5.....	7350-100
7	Contact Spring, as shown.....	32242-3
8	Bushing, for use on each end of bushing Fig. 6.....	7350-99
9	Rod, as shown.....	45275-3
10	Pin, $\frac{3}{16}$ " x $\frac{1}{16}$ ", used as stop for rod Fig. 9.....	42304-1
11	Plate, for use with rod Fig. 20 for supporting block Fig. 22.....	53353-17

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Fig. No.	Name	Drawing Reference
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12	Washer, for spring Fig. 13.....	8041-1
13	Spring, for rod Fig. 9.....	50857
14	Dog, for operating plunger Fig. 28 from rod Fig. 9.....	45274
15	Bracket, as shown, for supporting bracket Fig. 25.....	51421-2
16	Washer, for terminal posts.....	5046-5
17	Nut, No. 10-32 x $\frac{3}{8}$ " hex., for terminal posts.....	40796
18	Screw, No. 10-32 x $1\frac{1}{4}$ " sq. hd., for use as terminal posts.....	351
19	Contact Spring, as shown.....	32242-4
20	Stud, for use with plate Fig. 11 as support for block Fig. 22, includes washer.....	{ 22666-5 0510-1
21	Insulator, for use between blocks Fig. 22.....	37412-40
22	Terminal Block, for stick push button.....	47508-73
23	Bushing, for block Fig. 22.....	45718-3
24	Disc, for use between bushing Fig. 6 and bushing Fig. 8.....	6711-4
25	Frame, as shown, for supporting stick push button.....	45278-4
26	Rod, as shown, for use between bracket Fig. 15 and front plate Fig. 35.....	E2236-AG
27	Screw, No. 10-32 x $\frac{3}{16}$ " fl. hd., with washer, for fastening bracket Fig. 15 to rod Fig. 26.....	{ 53379 0622-1
28	Plunger, as shown, for stick push button.....	45292-2
29	Spring, for plunger Fig. 28.....	15147-1
30	Washer, for supporting spring Fig. 29.....	1225-2
31	Screw, $\frac{1}{4}$ "-20 x $\frac{3}{4}$ " hex. hd., with lock washer, for fastening bracket Fig. 15 to bracket Fig. 25.....	{ 29757-4 0510-1
32	Cam, as shown, fastens to sector Fig. 33.....	53965-10
33	Bevel Sector, for shaft Fig. 36.....	
34	Woodruff Key, No. 3, for keying bevel sector Fig. 33 to shaft Fig. 36	
35	Front Plate, as shown, for use with stick push button.....	51418-17

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Fig. No.	Name	Drawing Reference
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36	Shaft, only, as shown.....	47544-3
37	Stud, No. 10-32 x 1 3/8", for use as terminal post for coil Fig. 40....	879-12
38	Nut, No. 10-32 x 1/8", hex., for terminal post.....	40796
39	Washer, for terminal posts.....	3890-6
40	Magnetic Blowout Coil.....	52716 Gr. 1
41	Bracket, support for coil.....	52748
42	Screw, No. 10-32 x 1/2" fil. hd., for fastening coil to bracket.....	12563-1
43	Screw, No. 10-32 x 1/2" fil. hd., for fastening short blade to block..	52763
44	Contact Blade, short, for use in position shown.....	52725
45	Contact Blade Complete, long, with nut and screw, for use in positions shown.....	52714 Gr. 1
46	Block, for contacts.....	2565-10 Gr. 1
47	Contact Blade Complete, long, with nut and screw, for use in position shown.....	52714 Gr. 2
48	Screw, No. 10-32, washer hd., with hex. nut, for use as terminal for blades.....	52763-1
49	Screw, No. 10-32 x 1/2", fl. hd., for fastening bracket to blocks....	2437
50	Bracket, for yoke.....	52720
51	Fork, for operating yoke.....	52721-1
52	Link, for connecting to coupler.....	32125-5
53	Nut, No. 14-24 sq., for link Fig. 52.....	18689-1
54	Pin, pivot for fork Fig. 51.....	504-57
55	Contact Yoke Complete, as shown.....	52722 Gr. 1
56	Screw, No. 10-32 x 1/2" fil. hd., for fastening coil supports to blocks	12563
57	Guide, for yoke Fig. 55.....	52724-1
58	Spring, for guide Fig. 57.....	786-52
59	Pin, for guide Fig. 57.....	51488-1
60	Cable Guide, for wires.....	51429-1
61	Screw, No. 10-32 x 3/8" rd. hd., with washer, for fastening wire guide to bracket Fig. 15.....	3044-4